# Slingmax<sup>®</sup> Tech Talk Webinar: The Future of Rigging

- Introduction Scott St. Germain, CEO
- Power Industry Jeff Susman, President
- Sales App Intro. & Twin-Path® Sling Comparison Tool Greg D'Elia, Engineering Manager
- Check-Fast® System Video and Overview John Ketchum, Technical Director
- **Rifled Cover® Technology Video and Overview Greg D'Elia Engineering Manager**
- Sharing Features of Slingmax® Sales App Dan Ross, Marketing Coordinator

#### March 16, 2016 1:00 – 2:00 EDT

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# Presentation Available at: www.slingmax.com/slingmaxwebinar

# Webinar Technical Support? Thomas Carnill 610-485-8500



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# The power industry

Are you selling to the most consistently lucrative market for Twin-Path<sup>®</sup> slings?

#### What do I mean?

Are you selling Twin-Path<sup>®</sup> slings for lifting all of the heavy equipment used for power generation?



Turbine/rotor installation, maintenance, replacement



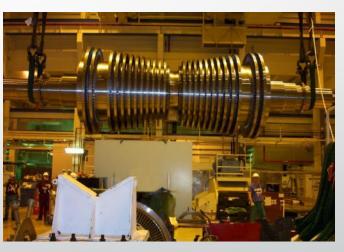














#### **Steam generator - installation and replacement**







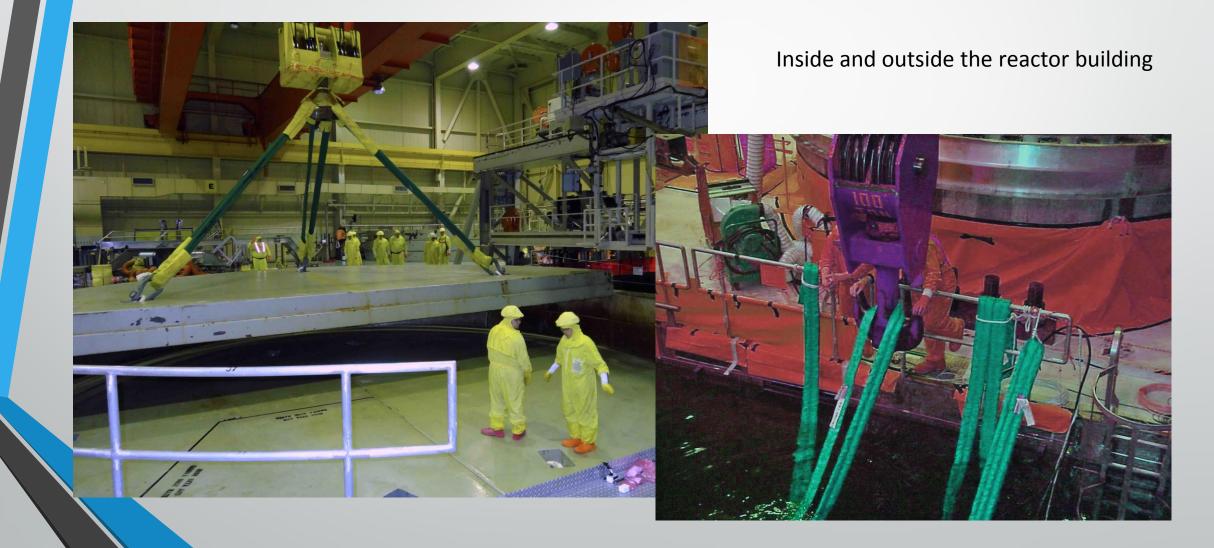




### Steam generators — about 500 tons — transport to plant installation in reactor building



### Nuclear plant equipment installation, maintenance and removal



### ...and lots of other heavy equipment

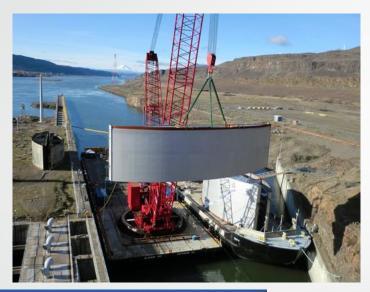








### Fossil plants (oil & coal), wind, hydro and industrial cogeneration power plants







### More heavy lifting: Transmission & Distribution



### NEW projects - energy storage — 20 ton power units ganged together on-site





# Multiple opportunities at every plant, multiple departments, multiple projects

- Not just turbines
- Not just steam generators
- Not just reactors
- Not just energy storage
- All of the above



#### What can this market mean to you?

#### To date...

Single lifts of 1400 tons with TPXC Single orders of \$600,000 for TPXC



#### **Power industry customers for Twin-Path® slings:**

#### Manufacturers

- ABB
- Alstom
- Ansaldo
- Babcock & Wilcox
- BHEL
- Dongfang Electric
- Foster Wheeler
- Gamesa
- GE
- Iberdrola
- Larsen & Toubro
- Mitsubishi
- Siemens
- Toshiba
- Vestas
- Voith Hydro
  - Westinghouse

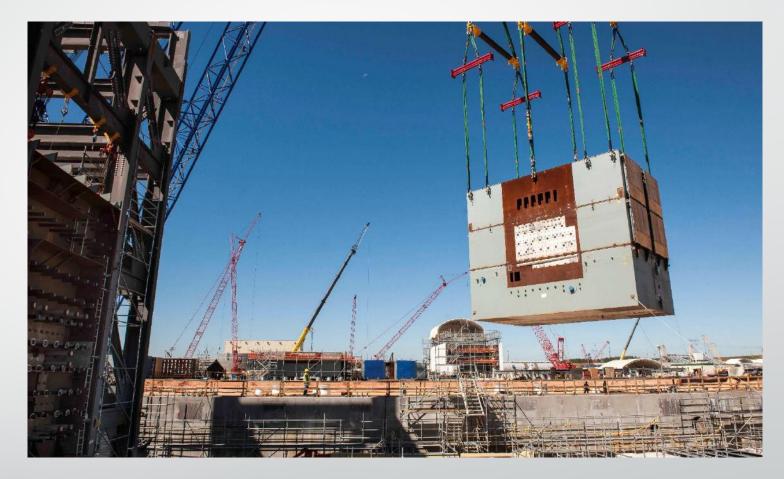
#### Contractors

- AMECO
- Bechtel
- Black & Veatch
- CB&I
- Duke Energy
- Fluor
- Jacobs
- KBR
- Kiewit
- Mammoet
- McDermott
- Parsons
- Shaw Gp
- Skanska
- Stone & Webster
- Technip
- Washington Gp

FINAL THOUGHT This is the most consistently lucrative market for Twin-Path<sup>®</sup> slings and it will remain so. What's your market share?

# **POWER GENERATION**

POLL QUESTION: What Twin-Path® sling features are the most important for your success in selling to the power generation market?



### 2016 Slingmax® Dealer Conference



Philadelphia September 14-16, 2016 Including new Train the Trainer



# Technical talk #5

- January 2016
- Twin-Path<sup>®</sup> High Performance Roundslings vs. Rope Slings
- How to sign up
  - Engineering@Slingmax.com

SLINGMAX/\*

Published: January, 2016

To better illustrate the benefits of using Twin-Path® Roundslings rather than rope slings for lifting, consider the example of lifting a transformer. In this case, a 120

SLINGMAX

Example – Lifting a Transformer

#### Technical Talk 5: Twin-Path® High Performance Roundslings vs. Rope Slings

There is often a question about what is the better product for lifting, a roundsling such as a Twin-Path<sup>#</sup> High Performance Roundsling, or a rope sling? Both will get the job done, so what difference does it make which one is used? The difference is Twin-Path<sup>#</sup> Slings are designed specifically for lifting, while ropes are a general purpose product that are sometimes used as lifting slings.

The main difference is the versatility of a Twin-Path® roundsling compared to a rope sling. A Twin-Path® sling can be used on lifting points with very small diameters, be made in very short lengths, down to 1 meter, and can be made in any size from the same core yarn.

Table 1 - Twin-Path® vs Rope Slings

Twin-Path <sup>®</sup>	Rope Slings
One size K-Spec® core yarn to make any size sling	30+ separate rope sizes to match Slingmax* catalog
Short lead time – any size within days	Long lead time if rope size isn't inventoried
As short as 1 meter	Can only be as short as splices allow
Covermax <sup>®</sup> protects from abrasion, dirt, and UV	Mostly unjacketed – jacketing complicates splicing
Two independent paths give redundancy in the case of a cut in one path	Single rope can experience catastrophic damage if cut
Small D/d – can be simply matched with compatibly rated shackles or other hardware	3:1 D/d – need thimbles or wide body shackle
Check-Fast® gives objective retirement criteria	Visual subjective inspection
Repairable in over 49 locations	Rarely repairable – only jacketed rope usually
No strength loss with twisting up to 1 turn / meter & twisting is easy to see	10% strength loss at 1 turn / ft & twisting can be difficult to see especially on used ropes
Easy to store – can be rolled into small coils	Can be unwieldy to store, especially on large sizes
Negligible internal abrasion	Strength loss due to internal abrasion during normal use
No splices – strength is derived from number of wraps of K-Spec®	Strength depends on splices, can be complicated or subject to backing out / slipping



Figure 1 - Lifting a Transformer

net	Туре	Twin-Path*	Eye-and- Eye Rope	Grommet Rope
n	Size	TPXCF 8500	2-1/4 in	1-11/16 in
	Length	11 ft 6 in	16 ft	11 ft 6 in
(d)	Min Pin	1.8 in	6-3/4 in (3:1D/d)	13.5 in (8:1 D/d)



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# Slingmax<sup>®</sup> Dealer App



TWINPATH® Roundslings	COMPARE	Share To Customer
CHECKFAST <sup>®</sup> Inspection System	Watch Video	Share To Customer
RIFLEDCOVER® Technology	Watch Video	Share To Customer
		SLING SOLUTIONS

# Slingmax<sup>®</sup> Dealer App

- For use by Slingmax<sup>®</sup> dealers sales force
- Videos and technical information available
- All content is downloaded to the app so videos are available offline.
- Puts information at your fingertips



# Slingmax<sup>®</sup> Dealer App



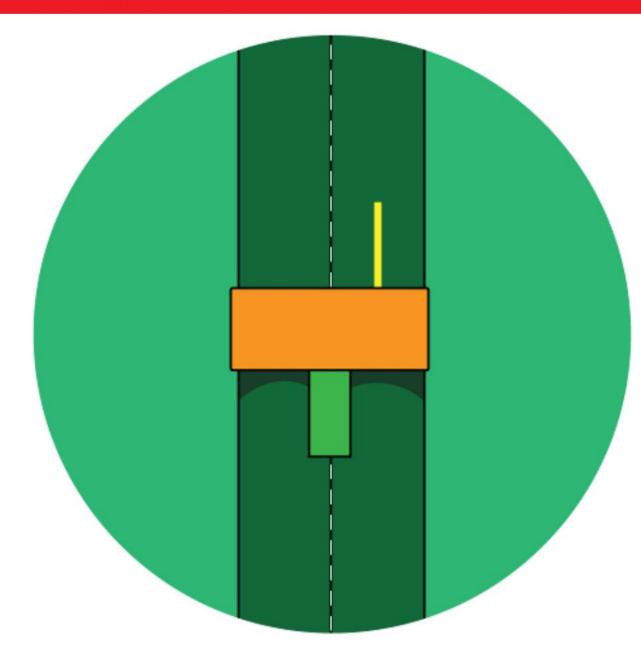






TWINPATH <sup>®</sup> Roundslings	COMPARE	Share To Customer
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RIFLEDCOVER® Technology	Watch Video	Share To Customer

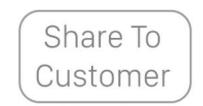




## **TWINPATH®** Roundslings

- 90% repairable
- 50 Worldwide service centers
- 10% the weight of steel slings
- 100% proof tested
- Impervious to most chemicals
- Most trusted sling since 1986







<b>TWINPATH</b> Roundslings	® Co	ompare 🗸
Attribute	Twin-Path <sup>®</sup>	Wire Rope
Weight	Best strength to weight ratio on the market	10x Heavier than Twin-Path®
Length Tolerance	± 1 in (25 mm)	± diameter of rope
Repairable	Yes	No
Inspectability	Check-Fast® System	Counting broken wires
Abrasion Resistance	Best Synthetic	Excellent



Wire	Rope
------	------

Chain

Webslings

High Performance Fiber Rope Slings

**Polyester Roundslings** 

**Other High Performance Fiber Roundslings** 



TWINPATH <sup>®</sup> VS Compare   Roundslings VS Compare		
Attribute	Twin-Path®	High Performance Fiber Rope Slings
UV Resistance	Excellent	Poor if unjacketed Moderate if jacketed
Corrosion	No	No
Flexibility	Excellent	Excellent
D:d in Eye	Any comparably rated fitting	3:1 (3.5x Larger)
D:d in Body	Any comparably rated fitting	8:1 (10x Larger)





#### Wire Rope

Weight	Best strength to weight ratio on the market	10x Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	5:1 (6x Larger)
D:d in body	Any comparably rated fitting	25:1 (31x Larger)
Length Tolerance	$\pm$ 1 in (25 mm)	$\pm$ diameter of rope
Repairable	Yes	No
Inspectability	Check-Fast® System	Counting broken wires
Abrasion Resistance	Best synthetic	Excellent
Elongation @ WLL	<1%	<1%
Chemical Resistance	Resistant to most acids and bases	Moderate
UV Resistance	Excellent	Excellent
Corrosion	No	Yes
Flexibility	Excellent	Moderate
100% Proof Loading	Yes	No







Weight	Best strength to weight ratio on the market	10x Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	N/A
D:d in body	Any comparably rated fitting	10:1 (5x Larger)
Length Tolerance	$\pm$ 1 in (25 mm)	$\pm$ length of one link
Repairable	Yes	Yes
Inspectability	Check-Fast® System	Visual / measurements
Abrasion Resistance	Best synthetic	Excellent
Elongation @ WLL	<1%	<1%
Chemical Resistance	Resistant to most acids and bases	Moderate
UV Resistance	Excellent	Excellent
Corrosion	No	Yes
Flexibility	Excellent	Excellent
100% Proof Loading	Yes	Welded only





#### Webslings

Weight	Best strength to weight ratio on the market	3x Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	Any comparably rated fitting
D:d in body	Any comparably rated fitting	Any comparably rated fitting
Length Tolerance	± 1 in (25 mm)	1-3% of sling length
Repairable	Yes	No
Inspectability	Check-Fast® System	Subjective Visual
Abrasion Resistance	Best synthetic	Poor
Elongation @ WLL	<1%	3 - 10%
Chemical Resistance	Resistant to most acids and bases	Nylon susceptible to acid / phenol
UV Resistance	Excellent	Poor
Corrosion	No	No
Flexibility	Excellent	Multi-ply stiff
100% Proof Loading	Yes	No





Weight	Best strength to weight ratio on the market	Comparable
D:d in eye	Any comparably rated fitting	3:1 (3.5x Larger)
D:d in body	Any comparably rated fitting	8:1 (10x Larger)
Length Tolerance	± 1 in (25 mm)	2% of total length
Repairable	Yes	Situational
Inspectability	Check-Fast® System	Subjective Visual / Tactile
Abrasion Resistance	Best synthetic	Poor if unjacketed Good if jacketed
Elongation @ WLL	<1%	2%
Chemical Resistance	Resistant to most acids and bases	Moderate
UV Resistance	Excellent	Moderate
Corrosion	No	No
Flexibility	Excellent	Excellent
100% Proof Loading	Yes	No





#### **Polyester Roundslings**

Weight	Best strength to weight ratio on the market	3x Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	1.5x Larger
D:d in body	Any comparably rated fitting	1.5x Larger
Length Tolerance	± 1 in (25 mm)	$\pm$ 1" + 1% of total length
Repairable	Yes	No
Inspectability	Check-Fast® System	Subjective Visual / Tactile
Abrasion Resistance	Best synthetic	Poor - Moderate
Elongation @ WLL	<1%	3%
Chemical Resistance	Resistant to most acids and bases	Susceptible to bases
UV Resistance	Excellent	Moderate
Corrosion	No	No
Flexibility	Excellent	Excellent
100% Proof Loading	Yes	No





#### **Other HPF Roundslings**

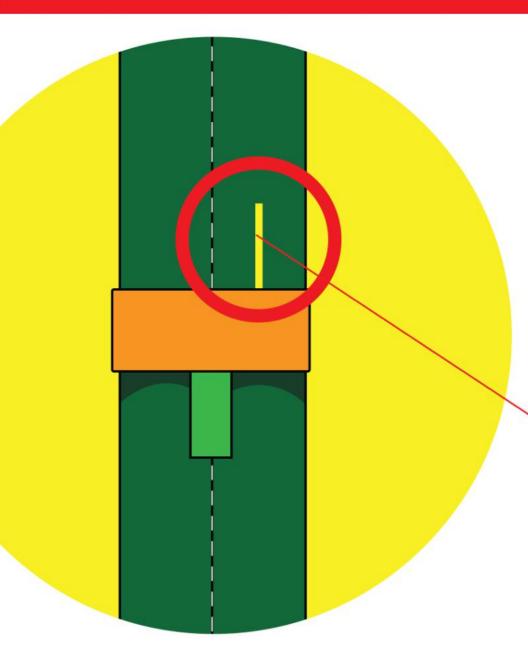
Weight	Best strength to weight ratio on the market	10 - 15% Heavier than Twin-Path ${}^{\ensuremath{\mathbb{R}}}$
D:d in eye	Any comparably rated fitting	1.5x Larger
D:d in body	Any comparably rated fitting	1.5x Larger
Length Tolerance	± 1 in (25 mm)	$\pm$ 1" + 1% of total length
Repairable	Yes	Situational
Inspectability	Check-Fast® System	Subjective Visual / Tactile
Abrasion Resistance	Best synthetic	Poor - Moderate
Elongation @ WLL	<1%	<1%
Chemical Resistance	Resistant to most acids and bases	Moderate
UV Resistance	Excellent	Moderate
Corrosion	No	No
Flexibility	Excellent	Excellent
100% Proof Loading	Yes	No



	dslings	Wire Rope	Chain	<b>We</b> bslings	High Performance Fiber Rope Slings	Polyester Roundslings	Other HPF Roundslings
Weight	Best strength to weight ratio on the market	10x Heavier than Twin- Path®	10x Heavier than Twin- Path®	3x Heavier than Twin-Path®	Comparable	3x Heavier than Twin-Path®	10 - 15% Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	5:1 (6x Larger)	N/A	Any comparably rated fitting	3:1 (3.5x Larger)	1.5x Larger	1.5x Larger
D:d in body	Any comparably rated fitting	25:1 (31x Larger)	10:1 (5x Larger)	Any comparably rated fitting	8:1 (10x Larger)	1.5x Larger	1.5x Larger
Length Tolerance	± 1 in (25 mm)	± diameter of rope	± length of one link	1-3% of sling length	2% of total length	± 1" + 1% of total length	± 1" + 1% of total length
Repairable	Yes	No	Yes	No	Situational	No	Situational
Inspectability	Check-Fast® System	Counting broken wires	Visual / measurements	Subjective Visual	Subjective Visual / Tactile	Subjective Visual / Tactile	Subjective Visual / Tactile
Abrasion Resistance	Best synthetic	Excellent	Excellent	Poor	Poor if unjacketed Good if jacketed	Poor - Moderate	Poor - Moderate
Elongation @ WLL	<1%	<1%	<1%	3 - 10%	2%	3%	<1%
Chemical Resistance	Resistant to most acids and bases	Moderate	Moderate	Nylon susceptible to acid / phenol	Moderate	Susceptible to bases	Moderate
UV Resistance	Excellent	Excellent	Excellent	Poor	Moderate	Moderate	Moderate
Corrosion	No	Yes	Yes	No	No	No	No
Flexibility	Excellent	Moderate	Excellent	Multi-ply stiff	Excellent	Excellent	Excellent
100% Proof Loading	Yes	No	Welded only	No	No	No	No

<b>TWINPATH</b> <sup>®</sup> Roundslings	COMPARE	Share To Customer
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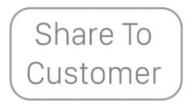


### **CHECKFAST**<sup>®</sup> Inspection System

- Objective GO/NO-GO indication of severe overload
- Most reliable and tested overload indicator available
- Patented technology available only from Slingmax® Rigging Solutions

External warning indicator (EWI) retracts upon severe overload

Watch Video

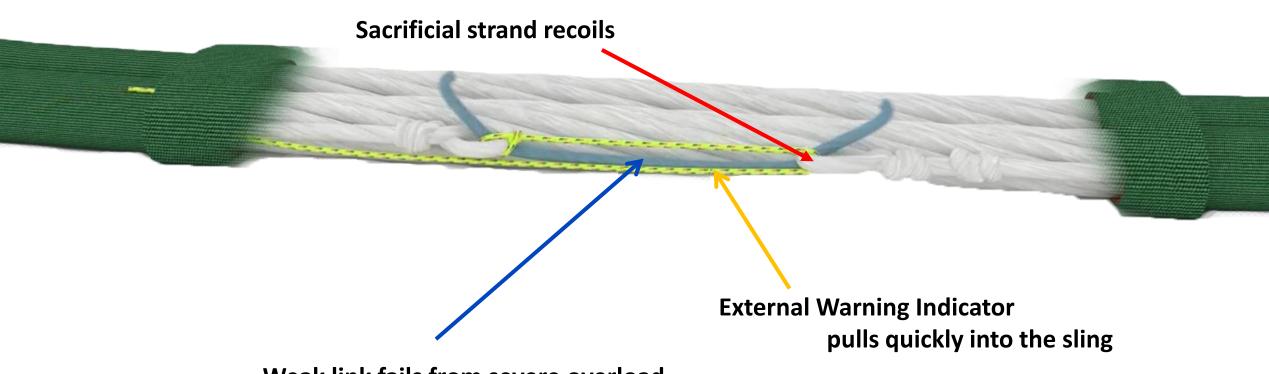


## Check-Fast® Inspection System

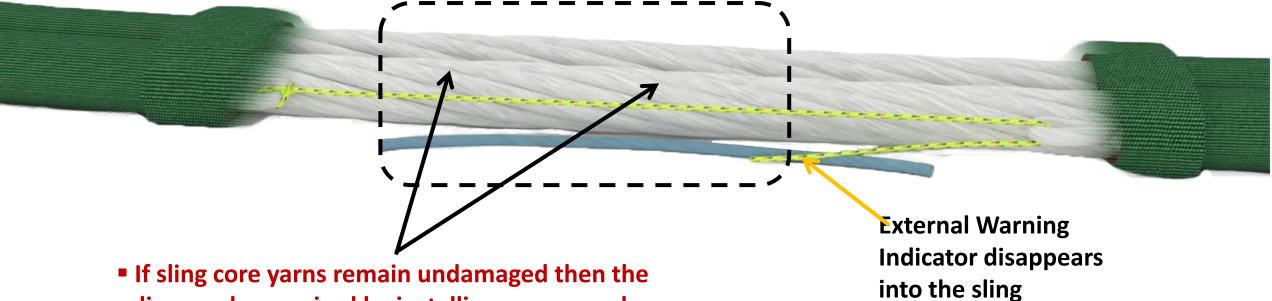


#### Sacrificial strand (same material as sling core yarns)

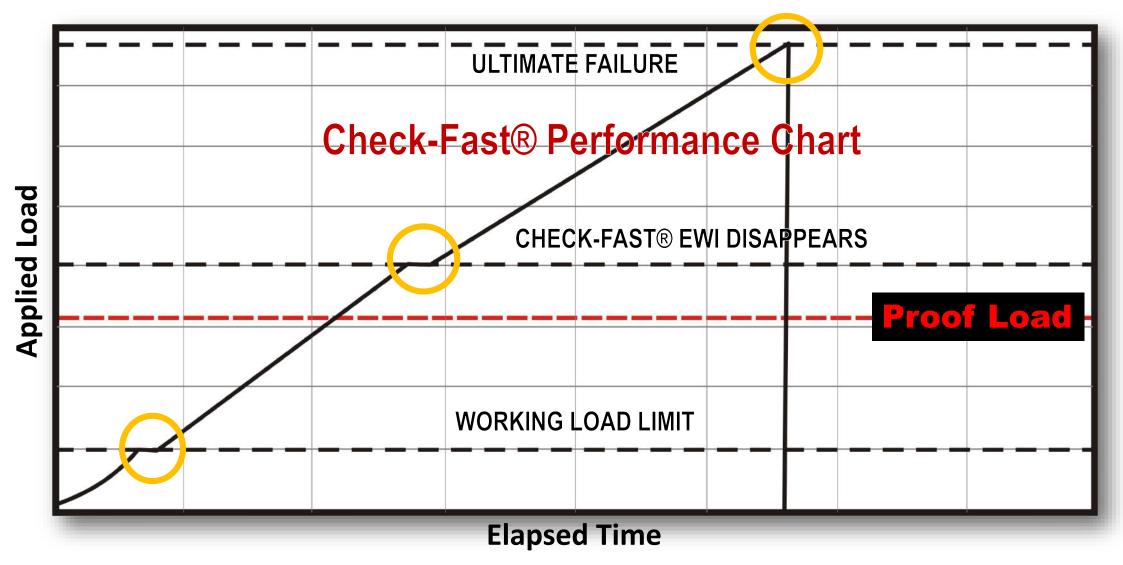
"Weak Link" +/- 65% breaking strength vs. sling core yarns. External Warning Indicator (E.W.I.)



Weak link fails from severe overload.



sling can be repaired by installing a new weak link into the Check-Fast<sup>®</sup> system.



## Check-Fast<sup>®</sup> Testing





## Check-Fast<sup>®</sup> Testing

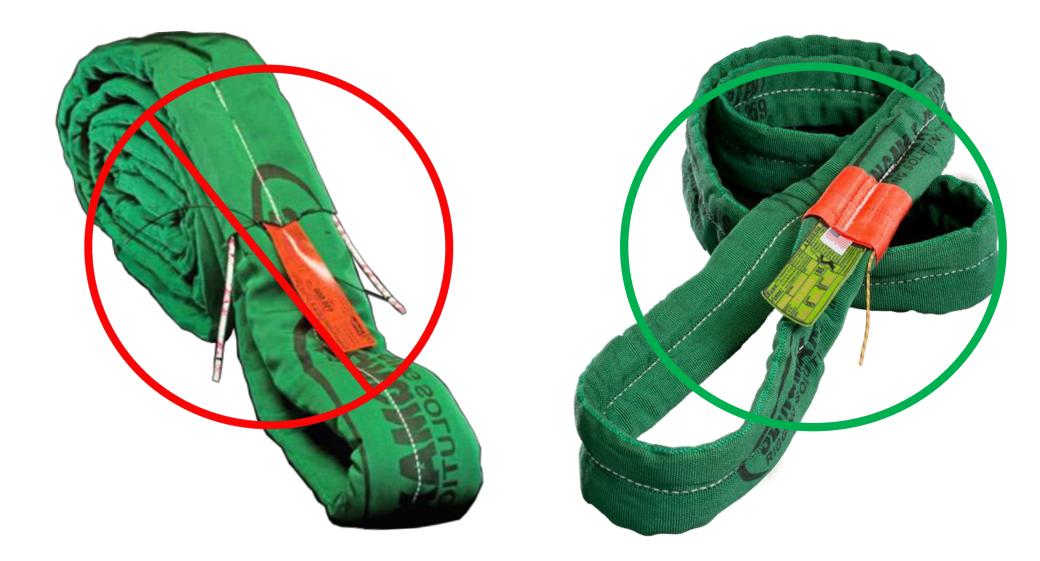




## Check-Fast<sup>®</sup> Testing



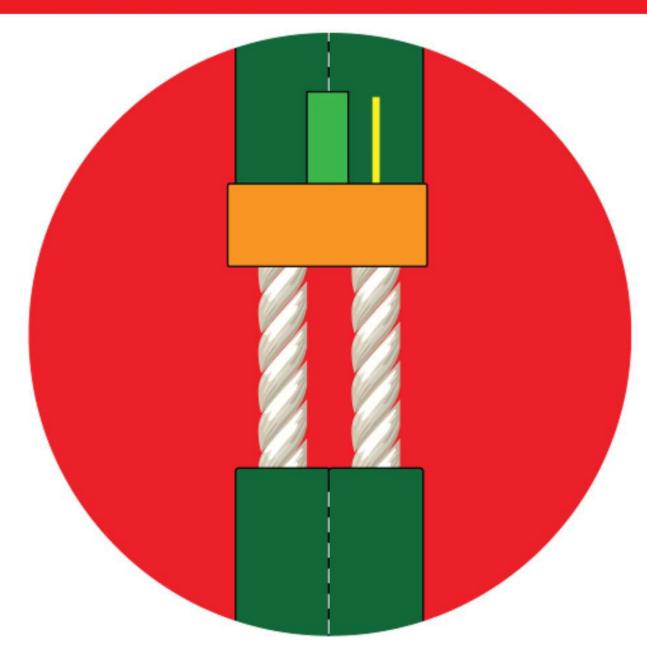






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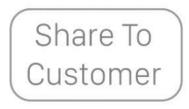






- Increase breaking strength by 17% for same size sling
- Repeatability in the manufacturing process
- Consistency in breaking strengths from sling to sling
- Patented technology available only from Slingmax® Rigging Solutions





## Ri

## Rifled Cover® Technology

VING

## Same Core Fiber

## Same Machine



How it works:

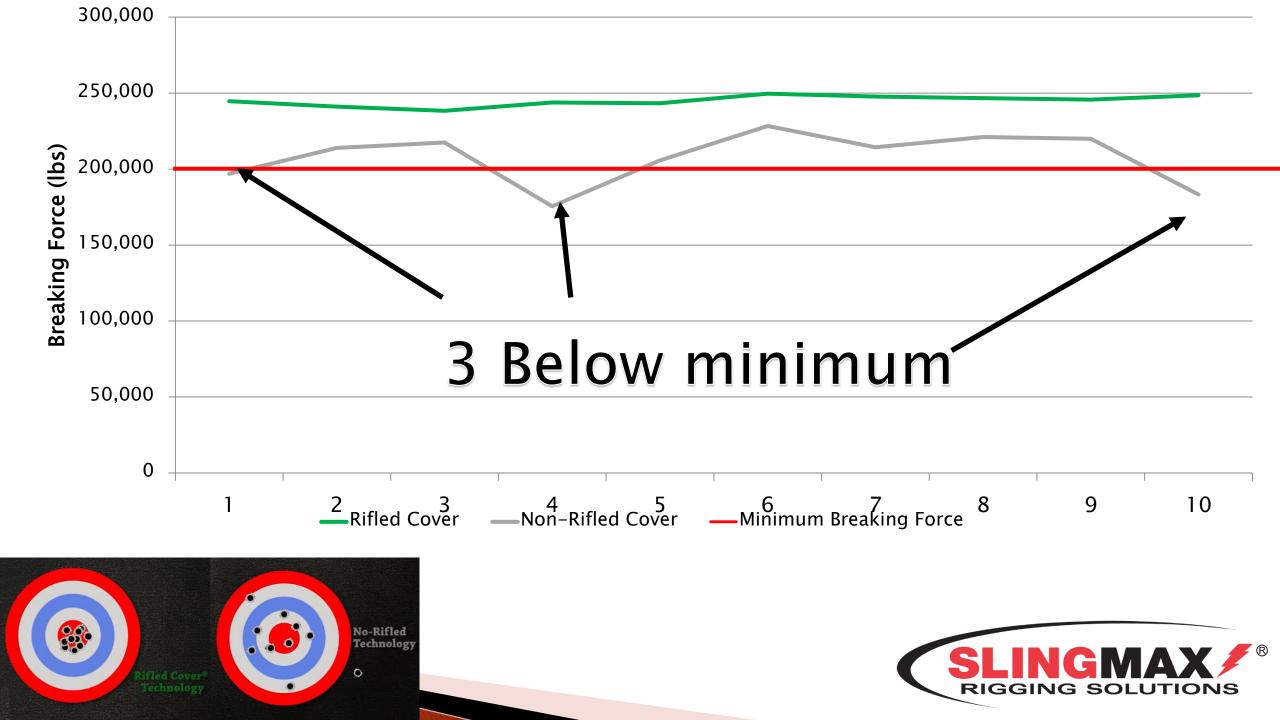
- The interaction between the K-Spec<sup>®</sup> core yarn and Covermax<sup>®</sup> cover creates a twisting force
- Slingmax<sup>®</sup> Roundsling machine is also key to the process working.



## Rifled Cover® Technology

Rifled Cover<sup>®</sup> Technology yields three advantages:

- 1. Increased strength to weight ratio. 17% higher breaking strength.
- 2. More consistent predictable breaking strengths.
- 3. <u>Repeatability</u> in manufacturing no matter how large the capacity.



## Sharing Features





#### Full Name

### **Email Address**

### Salesperson









Notes







#### Thank You!



#### Your SlingMax information has been sent.

## For Fabrication & Sales Support Contact: John Ketchum johnketchum@Slingmax.com



# Technical & Engineering Greg D'Elia greg@Slingmax.com



For App Questions & **Marketing Support Contact:** Dan Ross dross@Slingmax.com



## Next Webinar Date: June 15, 2016

