Slingmax[®] Tech Talk Webinar: The Future of Rigging

- Introduction Scott St. Germain, CEO
- Power Industry Jeff Susman, President
- Sales App Intro. & Twin-Path® Sling Comparison Tool Greg D'Elia, Engineering Manager
- Check-Fast® System Video and Overview John Ketchum, Technical Director
- **Rifled Cover® Technology Video and Overview Greg D'Elia Engineering Manager**
- Sharing Features of Slingmax® Sales App Dan Ross, Marketing Coordinator

March 16, 2016 1:00 – 2:00 EDT

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Presentation Available at: www.slingmax.com/slingmaxwebinar

Webinar Technical Support? Thomas Carnill 610-485-8500



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The power industry

Are you selling to the most consistently lucrative market for Twin-Path[®] slings?

What do I mean?

Are you selling Twin-Path[®] slings for lifting all of the heavy equipment used for power generation?



Turbine/rotor installation, maintenance, replacement



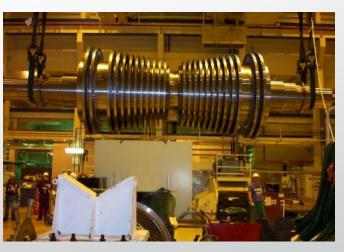














Steam generator - installation and replacement







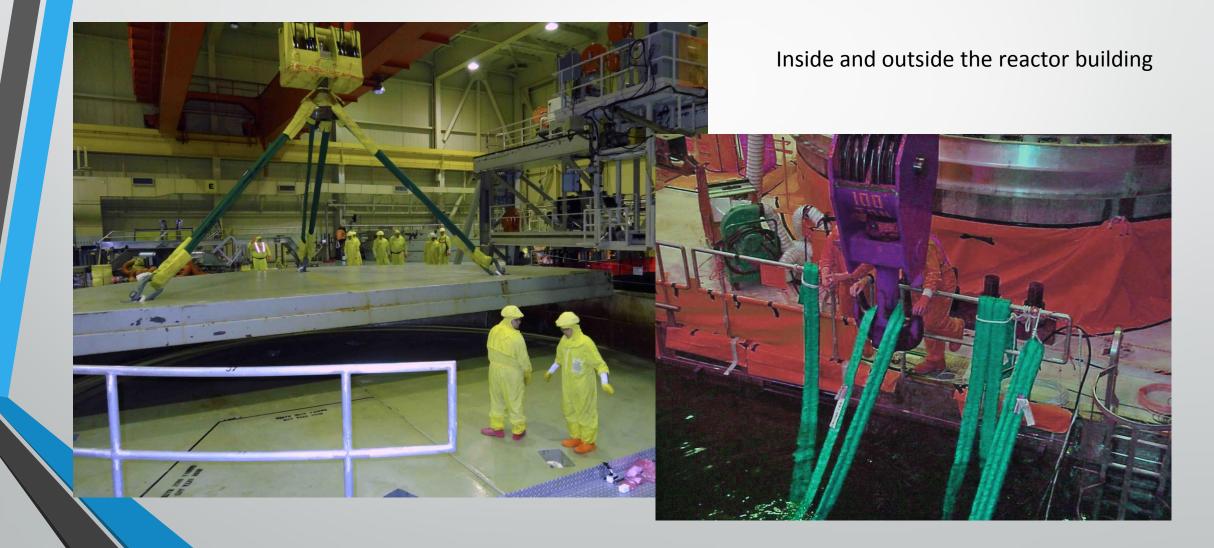




Steam generators — about 500 tons — transport to plant installation in reactor building



Nuclear plant equipment installation, maintenance and removal



...and lots of other heavy equipment









Fossil plants (oil & coal), wind, hydro and industrial cogeneration power plants







More heavy lifting: Transmission & Distribution



NEW projects - energy storage — 20 ton power units ganged together on-site





Multiple opportunities at every plant, multiple departments, multiple projects

- Not just turbines
- Not just steam generators
- Not just reactors
- Not just energy storage
- All of the above



What can this market mean to you?

To date...

Single lifts of 1400 tons with TPXC Single orders of \$600,000 for TPXC



Power industry customers for Twin-Path® slings:

Manufacturers

- ABB
- Alstom
- Ansaldo
- Babcock & Wilcox
- BHEL
- Dongfang Electric
- Foster Wheeler
- Gamesa
- GE
- Iberdrola
- Larsen & Toubro
- Mitsubishi
- Siemens
- Toshiba
- Vestas
- Voith Hydro
 - Westinghouse

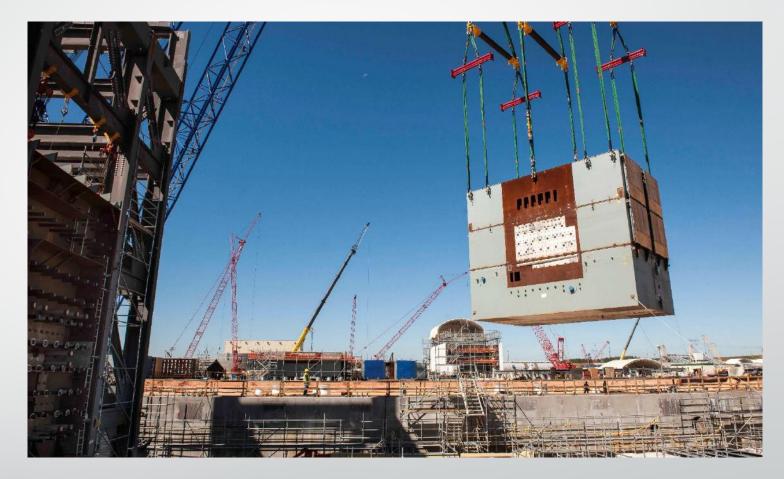
Contractors

- AMECO
- Bechtel
- Black & Veatch
- CB&I
- Duke Energy
- Fluor
- Jacobs
- KBR
- Kiewit
- Mammoet
- McDermott
- Parsons
- Shaw Gp
- Skanska
- Stone & Webster
- Technip
- Washington Gp

FINAL THOUGHT This is the most consistently lucrative market for Twin-Path[®] slings and it will remain so. What's your market share?

POWER GENERATION

POLL QUESTION: What Twin-Path® sling features are the most important for your success in selling to the power generation market?



2016 Slingmax® Dealer Conference



Philadelphia September 14-16, 2016 Including new Train the Trainer



Technical talk #5

- January 2016
- Twin-Path[®] High Performance Roundslings vs. Rope Slings
- How to sign up
 - Engineering@Slingmax.com

SLINGMAX/*

Published: January, 2016

To better illustrate the benefits of using Twin-Path® Roundslings rather than rope slings for lifting, consider the example of lifting a transformer. In this case, a 120

SLINGMAX

Example – Lifting a Transformer

Technical Talk 5: Twin-Path® High Performance Roundslings vs. Rope Slings

There is often a question about what is the better product for lifting, a roundsling such as a Twin-Path[#] High Performance Roundsling, or a rope sling? Both will get the job done, so what difference does it make which one is used? The difference is Twin-Path[#] Slings are designed specifically for lifting, while ropes are a general purpose product that are sometimes used as lifting slings.

The main difference is the versatility of a Twin-Path® roundsling compared to a rope sling. A Twin-Path® sling can be used on lifting points with very small diameters, be made in very short lengths, down to 1 meter, and can be made in any size from the same core yarn.

Table 1 - Twin-Path® vs Rope Slings

Twin-Path [®]	Rope Slings
One size K-Spec® core yarn to make any size sling	30+ separate rope sizes to match Slingmax* catalog
Short lead time – any size within days	Long lead time if rope size isn't inventoried
As short as 1 meter	Can only be as short as splices allow
Covermax [®] protects from abrasion, dirt, and UV	Mostly unjacketed – jacketing complicates splicing
Two independent paths give redundancy in the case of a cut in one path	Single rope can experience catastrophic damage if cut
Small D/d – can be simply matched with compatibly rated shackles or other hardware	3:1 D/d – need thimbles or wide body shackle
Check-Fast® gives objective retirement criteria	Visual subjective inspection
Repairable in over 49 locations	Rarely repairable – only jacketed rope usually
No strength loss with twisting up to 1 turn / meter & twisting is easy to see	10% strength loss at 1 turn / ft & twisting can be difficult to see especially on used ropes
Easy to store – can be rolled into small coils	Can be unwieldy to store, especially on large sizes
Negligible internal abrasion	Strength loss due to internal abrasion during normal use
No splices – strength is derived from number of wraps of K-Spec®	Strength depends on splices, can be complicated or subject to backing out / slipping



Figure 1 - Lifting a Transformer

net	Туре	Twin-Path*	Eye-and- Eye Rope	Grommet Rope
n	Size	TPXCF 8500	2-1/4 in	1-11/16 in
	Length	11 ft 6 in	16 ft	11 ft 6 in
(d)	Min Pin	1.8 in	6-3/4 in (3:1D/d)	13.5 in (8:1 D/d)



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Slingmax[®] Dealer App



TWINPATH® Roundslings	COMPARE	Share To Customer
CHECKFAST [®] Inspection System	Watch Video	Share To Customer
RIFLEDCOVER® Technology	Watch Video	Share To Customer
		SLING SOLUTIONS

Slingmax[®] Dealer App

- For use by Slingmax[®] dealers sales force
- Videos and technical information available
- All content is downloaded to the app so videos are available offline.
- Puts information at your fingertips



Slingmax[®] Dealer App



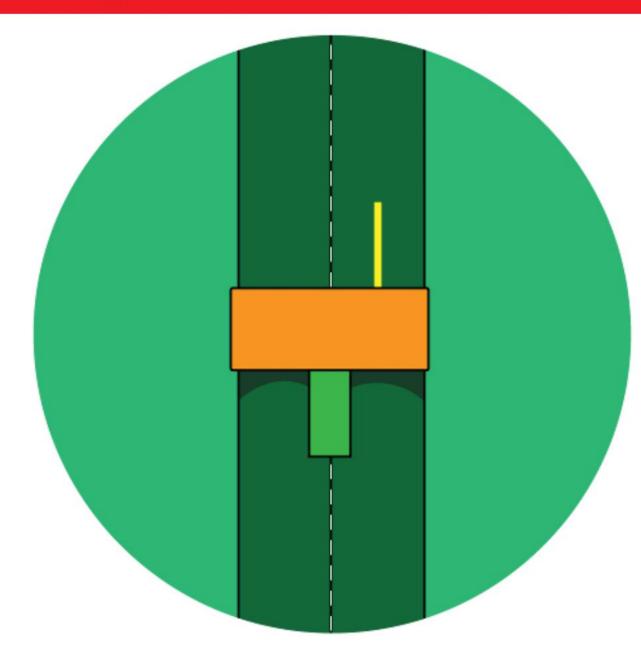






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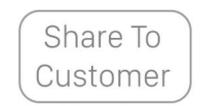




TWINPATH® Roundslings

- 90% repairable
- 50 Worldwide service centers
- 10% the weight of steel slings
- 100% proof tested
- Impervious to most chemicals
- Most trusted sling since 1986







TWINPATH Roundslings	® Co	ompare 🗸
Attribute	Twin-Path [®]	Wire Rope
Weight	Best strength to weight ratio on the market	10x Heavier than Twin-Path®
Length Tolerance	± 1 in (25 mm)	± diameter of rope
Repairable	Yes	No
Inspectability	Check-Fast® System	Counting broken wires
Abrasion Resistance	Best Synthetic	Excellent



Wire	Rope
------	------

Chain

Webslings

High Performance Fiber Rope Slings

Polyester Roundslings

Other High Performance Fiber Roundslings



TWINPATH [®] VS Compare Roundslings VS Compare		
Attribute	Twin-Path®	High Performance Fiber Rope Slings
UV Resistance	Excellent	Poor if unjacketed Moderate if jacketed
Corrosion	No	No
Flexibility	Excellent	Excellent
D:d in Eye	Any comparably rated fitting	3:1 (3.5x Larger)
D:d in Body	Any comparably rated fitting	8:1 (10x Larger)





Wire Rope

Weight	Best strength to weight ratio on the market	10x Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	5:1 (6x Larger)
D:d in body	Any comparably rated fitting	25:1 (31x Larger)
Length Tolerance	\pm 1 in (25 mm)	\pm diameter of rope
Repairable	Yes	No
Inspectability	Check-Fast® System	Counting broken wires
Abrasion Resistance	Best synthetic	Excellent
Elongation @ WLL	<1%	<1%
Chemical Resistance	Resistant to most acids and bases	Moderate
UV Resistance	Excellent	Excellent
Corrosion	No	Yes
Flexibility	Excellent	Moderate
100% Proof Loading	Yes	No







Weight	Best strength to weight ratio on the market	10x Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	N/A
D:d in body	Any comparably rated fitting	10:1 (5x Larger)
Length Tolerance	\pm 1 in (25 mm)	\pm length of one link
Repairable	Yes	Yes
Inspectability	Check-Fast® System	Visual / measurements
Abrasion Resistance	Best synthetic	Excellent
Elongation @ WLL	<1%	<1%
Chemical Resistance	Resistant to most acids and bases	Moderate
UV Resistance	Excellent	Excellent
Corrosion	No	Yes
Flexibility	Excellent	Excellent
100% Proof Loading	Yes	Welded only





Webslings

Weight	Best strength to weight ratio on the market	3x Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	Any comparably rated fitting
D:d in body	Any comparably rated fitting	Any comparably rated fitting
Length Tolerance	± 1 in (25 mm)	1-3% of sling length
Repairable	Yes	No
Inspectability	Check-Fast® System	Subjective Visual
Abrasion Resistance	Best synthetic	Poor
Elongation @ WLL	<1%	3 - 10%
Chemical Resistance	Resistant to most acids and bases	Nylon susceptible to acid / phenol
UV Resistance	Excellent	Poor
Corrosion	No	No
Flexibility	Excellent	Multi-ply stiff
100% Proof Loading	Yes	No





Weight	Best strength to weight ratio on the market	Comparable
D:d in eye	Any comparably rated fitting	3:1 (3.5x Larger)
D:d in body	Any comparably rated fitting	8:1 (10x Larger)
Length Tolerance	± 1 in (25 mm)	2% of total length
Repairable	Yes	Situational
Inspectability	Check-Fast® System	Subjective Visual / Tactile
Abrasion Resistance	Best synthetic	Poor if unjacketed Good if jacketed
Elongation @ WLL	<1%	2%
Chemical Resistance	Resistant to most acids and bases	Moderate
UV Resistance	Excellent	Moderate
Corrosion	No	No
Flexibility	Excellent	Excellent
100% Proof Loading	Yes	No





Polyester Roundslings

Weight	Best strength to weight ratio on the market	3x Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	1.5x Larger
D:d in body	Any comparably rated fitting	1.5x Larger
Length Tolerance	± 1 in (25 mm)	\pm 1" + 1% of total length
Repairable	Yes	No
Inspectability	Check-Fast® System	Subjective Visual / Tactile
Abrasion Resistance	Best synthetic	Poor - Moderate
Elongation @ WLL	<1%	3%
Chemical Resistance	Resistant to most acids and bases	Susceptible to bases
UV Resistance	Excellent	Moderate
Corrosion	No	No
Flexibility	Excellent	Excellent
100% Proof Loading	Yes	No





Other HPF Roundslings

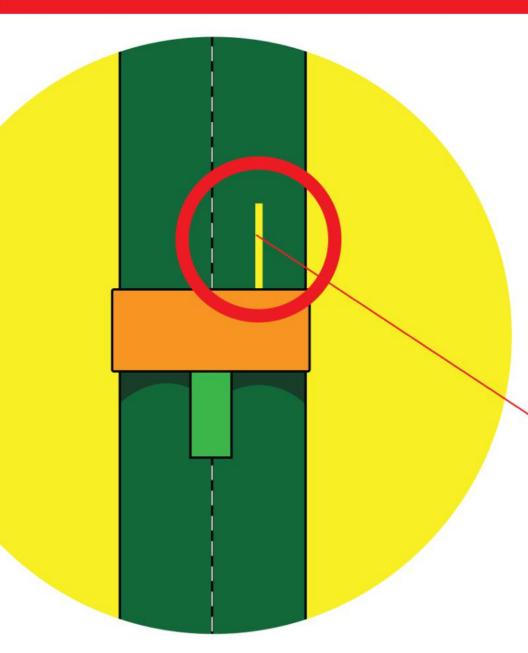
Weight	Best strength to weight ratio on the market	10 - 15% Heavier than Twin-Path ${}^{\ensuremath{\mathbb{R}}}$
D:d in eye	Any comparably rated fitting	1.5x Larger
D:d in body	Any comparably rated fitting	1.5x Larger
Length Tolerance	± 1 in (25 mm)	\pm 1" + 1% of total length
Repairable	Yes	Situational
Inspectability	Check-Fast® System	Subjective Visual / Tactile
Abrasion Resistance	Best synthetic	Poor - Moderate
Elongation @ WLL	<1%	<1%
Chemical Resistance	Resistant to most acids and bases	Moderate
UV Resistance	Excellent	Moderate
Corrosion	No	No
Flexibility	Excellent	Excellent
100% Proof Loading	Yes	No



	dslings	Wire Rope	Chain	We bslings	High Performance Fiber Rope Slings	Polyester Roundslings	Other HPF Roundslings
Weight	Best strength to weight ratio on the market	10x Heavier than Twin- Path®	10x Heavier than Twin- Path®	3x Heavier than Twin-Path®	Comparable	3x Heavier than Twin-Path®	10 - 15% Heavier than Twin-Path®
D:d in eye	Any comparably rated fitting	5:1 (6x Larger)	N/A	Any comparably rated fitting	3:1 (3.5x Larger)	1.5x Larger	1.5x Larger
D:d in body	Any comparably rated fitting	25:1 (31x Larger)	10:1 (5x Larger)	Any comparably rated fitting	8:1 (10x Larger)	1.5x Larger	1.5x Larger
Length Tolerance	± 1 in (25 mm)	± diameter of rope	± length of one link	1-3% of sling length	2% of total length	± 1" + 1% of total length	± 1" + 1% of total length
Repairable	Yes	No	Yes	No	Situational	No	Situational
Inspectability	Check-Fast® System	Counting broken wires	Visual / measurements	Subjective Visual	Subjective Visual / Tactile	Subjective Visual / Tactile	Subjective Visual / Tactile
Abrasion Resistance	Best synthetic	Excellent	Excellent	Poor	Poor if unjacketed Good if jacketed	Poor - Moderate	Poor - Moderate
Elongation @ WLL	<1%	<1%	<1%	3 - 10%	2%	3%	<1%
Chemical Resistance	Resistant to most acids and bases	Moderate	Moderate	Nylon susceptible to acid / phenol	Moderate	Susceptible to bases	Moderate
UV Resistance	Excellent	Excellent	Excellent	Poor	Moderate	Moderate	Moderate
Corrosion	No	Yes	Yes	No	No	No	No
Flexibility	Excellent	Moderate	Excellent	Multi-ply stiff	Excellent	Excellent	Excellent
100% Proof Loading	Yes	No	Welded only	No	No	No	No

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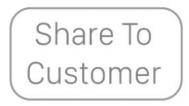


CHECKFAST[®] Inspection System

- Objective GO/NO-GO indication of severe overload
- Most reliable and tested overload indicator available
- Patented technology available only from Slingmax® Rigging Solutions

External warning indicator (EWI) retracts upon severe overload

Watch Video

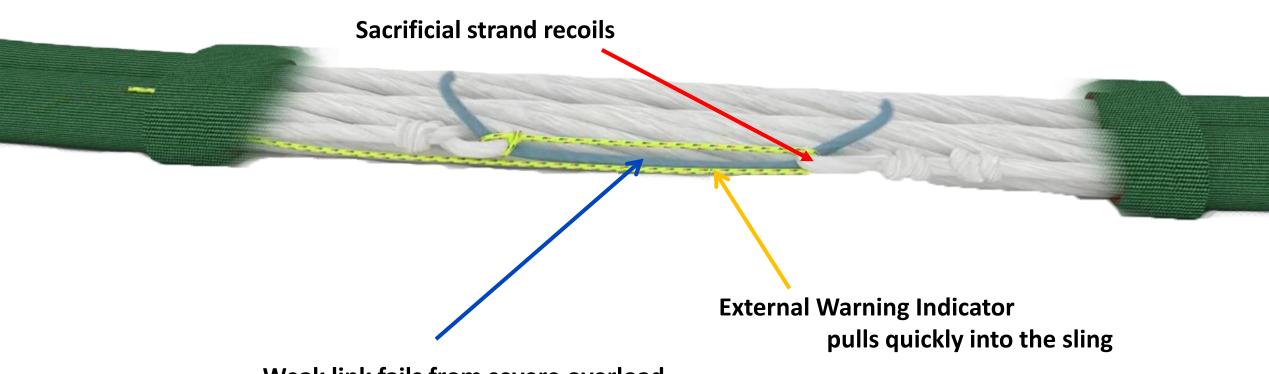


Check-Fast® Inspection System

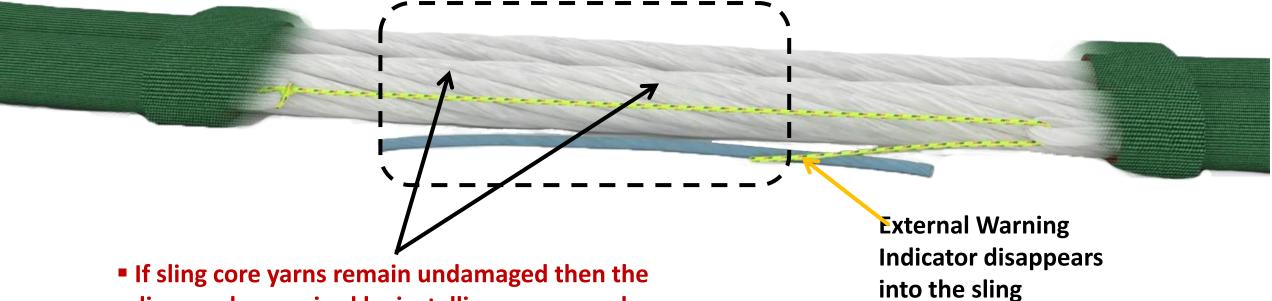


Sacrificial strand (same material as sling core yarns)

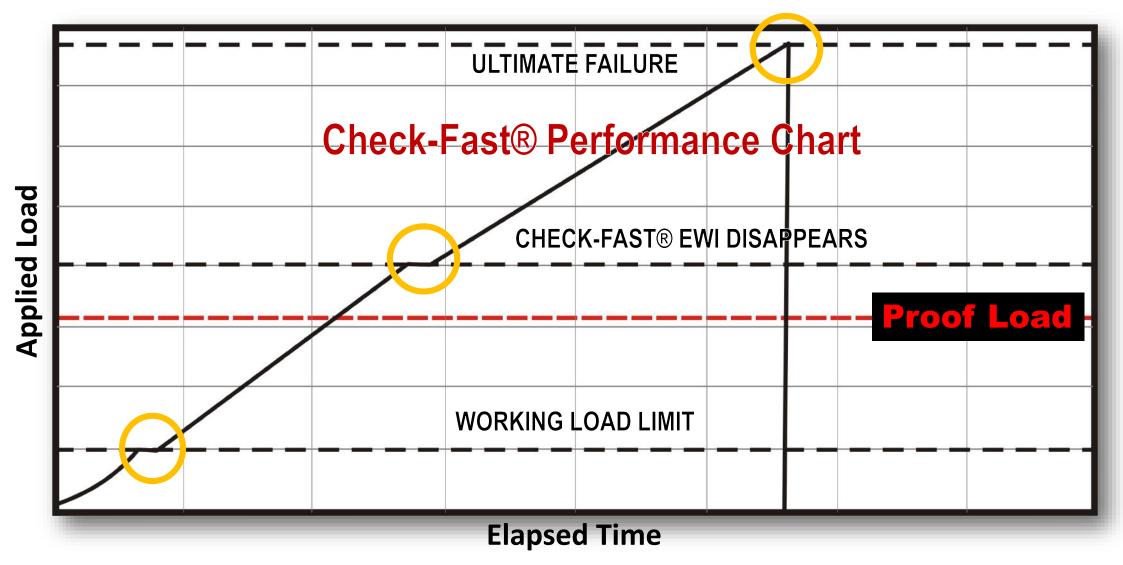
"Weak Link" +/- 65% breaking strength vs. sling core yarns. External Warning Indicator (E.W.I.)



Weak link fails from severe overload.



sling can be repaired by installing a new weak link into the Check-Fast[®] system.



Check-Fast[®] Testing





Check-Fast[®] Testing

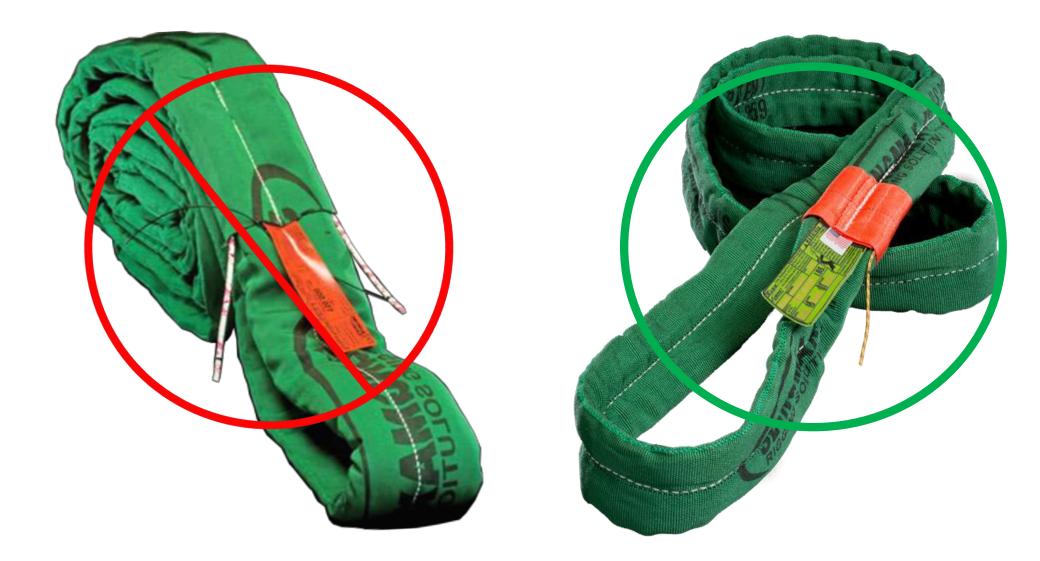




Check-Fast[®] Testing



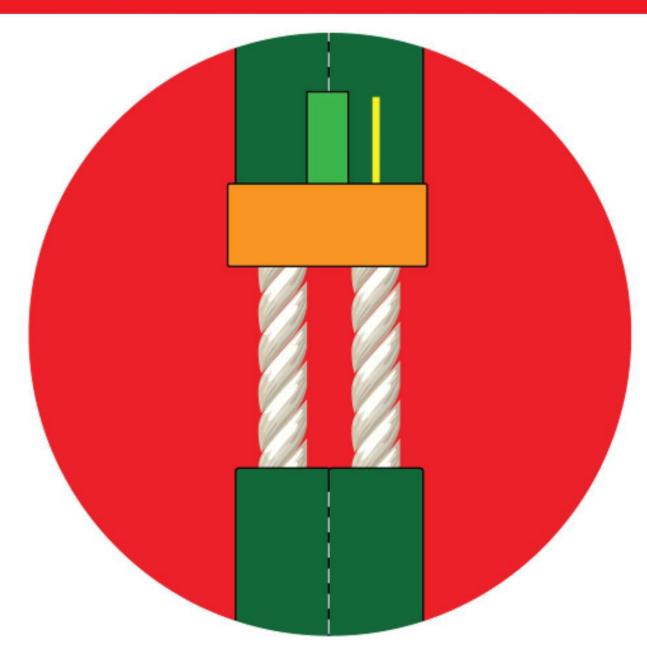






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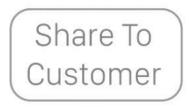






- Increase breaking strength by 17% for same size sling
- Repeatability in the manufacturing process
- Consistency in breaking strengths from sling to sling
- Patented technology available only from Slingmax® Rigging Solutions





Ri

Rifled Cover® Technology

VING

Same Core Fiber

Same Machine



How it works:

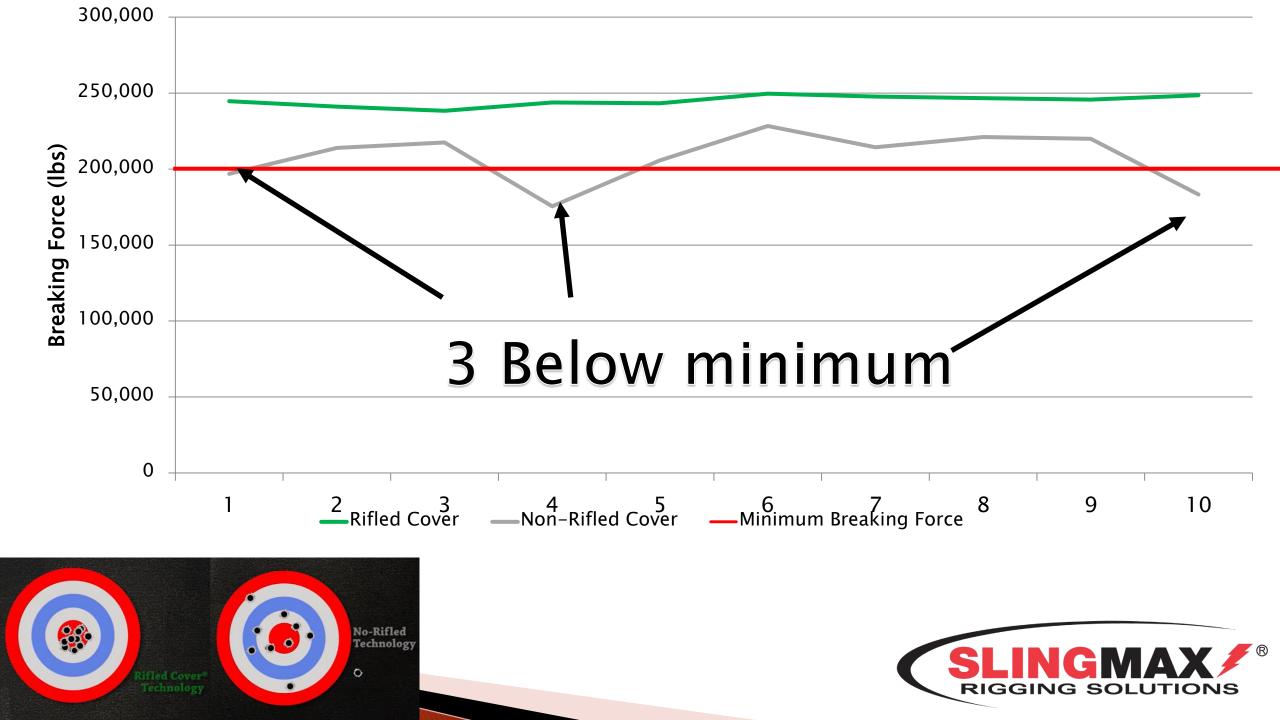
- The interaction between the K-Spec[®] core yarn and Covermax[®] cover creates a twisting force
- Slingmax[®] Roundsling machine is also key to the process working.



Rifled Cover® Technology

Rifled Cover[®] Technology yields three advantages:

- 1. Increased strength to weight ratio. 17% higher breaking strength.
- 2. More consistent predictable breaking strengths.
- 3. <u>Repeatability</u> in manufacturing no matter how large the capacity.



Sharing Features





Full Name

Email Address

Salesperson









Notes







Thank You!



Your SlingMax information has been sent.

For Fabrication & Sales Support Contact: John Ketchum johnketchum@Slingmax.com



Technical & Engineering Greg D'Elia greg@Slingmax.com



For App Questions & **Marketing Support Contact:** Dan Ross dross@Slingmax.com



Next Webinar Date: June 15, 2016

